'G' Scheme

	MAH	ARASH	TRA STAT	TE BO	)ARD	OF	<b>FECHNI</b>	CAL E	DUCA	TION, I	MUME	BAI				
	TEACHIN	IG AND	EXAMINA	ATIO	N SCI	HEMI	E FOR P	OST S.	S.C. D	IPLOM	A COU	URSES				
CO	COURSE NAME : MECHANICAL ENGINEERING GROUP															
CO	URSE CODE : ME / MI / MH															
DUI	RATION OF COURSE : 6 SEMES	STERS f	or ME (8 S	SEME	STEF	RS for	MH/MI)			ſ	WITH	<b>EFFE</b>	CT FR	ROM 20	)12-13	
SEN	IESTER : FOURTH										DURA	TION	: 16 V	VEEKS	,	
PAT	TTERN : FULL TIME - SEMEST	ER									SCHE	ME : G	T			
				ТЕ	CACHI	NG			EX	AMINAT	TION SO	CHEME				
SR.	SUBJECT TITLE	Abbrev	SUB CODE	S	CHEN	E	PAPER	TH	(1)	PR	(4)	OR (8) TW (9)				SW (17400)
10		lation	CODE	ТН	TU	PR	HRS.	Max	Min	Max	Min	Max	Min	Max	Min	(17400)
1	Environmental Studies \$	EST	17401	01		02	01	50#*	20					25@	10	
2	Manufacturing Processes β	MPR	17402	03		04	03	100	40	25#	10			50@	20	
3	Electrical Engineering	EEN	17404	03		02	03	100	40					25@	10	
4	Thermal Engineering	TEN	17410	04		02	03	100	40			25#	10	25@	10	50
5	Fluid Mechanics & Machinery β	FMM	17411	04		02	03	100	40	25#	10			25@	10	ļ
6	Theory of Machines β	TOM	17412	03		02	03	100	40					25@	10	
7	Professional Practices-II β	PPT	17035			02								50@	20	
			TOTAL	18		16		550		50		25		225		50
**	Industrial Training (Optional)			Exa	mina	tion ii	n 5 <sup>th</sup> Sem	ester P	rofessi	onal Pra	actices-	·III				
Stud	ent Contact Hours Per Week: <b>34 H</b>	rs.	~~													
	SORY AND PRACTICAL PERIC	DDS OF (	50 MINUT	ES EA	ACH.											
	I Marks: 900	aaaaman	+	No	Thoo	a, Evo	mination	¢ Co	mmon	to all bro	nahaa	#* 01	lina E	vomino	tion	
<u>ш</u> - В-С	Common to AE PG PT FE FG	ssessmen	ι,	INO	Theor	y Exa	immation,	5 - CO			inches,	#• <b>-</b> OI	iiiie E	xamma	uon,	
Abb	eviations: TH-Theory, TU- Tutorial, P	R-Practica	l, OR-Oral,	TW- T	erm W	/ork, S	W- Sessio	nal Wor	k							
** Iı	ndustrial Training (Optional) - Stude	nt can un	dergo Indus	strial 7	Fraini	ng of f	our weeks	after fo	ourth s	emester	examin	ation du	iring s	ummer	vacatio	on.
Asse	ssment will be done in Fifth semester	under P	rofessional l	Practic	ces-III	. They	will be ex	empted	from a	activities	of Prof	essional	Pract	ices-III	of 5 <sup>th</sup> S	emester.
	Conduct two class tests each of 2	25 marks	for each th	eory s	ubject	t. Sum	of the to	tal test	marks	of all sul	bjects i	s to be	convei	rted out	of 50	marks as

- sessional work (SW).
- Progressive evaluation is to be done by subject teacher as per the prevailing curriculum implementation and assessment norms.
   Code number for TH, PR, OR, TW are to be given as suffix 1, 4, 8, 9 respectively to the subject code.

**Course Name : All Branches of Diploma in Engineering & Technology** 

# Course Code : AE/CE/CM/CO/CR/CS/CW/DE/EE/EP/IF/EJ/EN/ET/EV/EX/IC/IE/IS/ ME/MU/PG/PT/PS/CD/CV/ED/EI/FE/IU/MH/MI/DC/TC/TX/FG/AU

Semester : Fourth

Subject Title : Environmental Studies

Subject Code : 17401

**Teaching and Examination Scheme:** 

Teac	ching Scl	heme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
01		02	01	50#*			25@	75

### **#\* - Online Theory Examination**

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

#### **Rationale:**

Environment essentially comprises of our living ambience, which gives us the zest and verve in all our activities. The turn of the twentieth century saw the gradual onset of its degradation by our callous deeds without any concern for the well being of our surrounding we are today facing a grave environmental crisis. The unceasing industrial growth and economic development of the last 300 years or so have resulted in huge ecological problems such as overexploitation of natural resources, degraded land, disappearing forests, endangered species, dangerous toxins, global warming etc.

It is therefore necessary to study environmental issues to realize how human activities affect the environment and what could be possible remedies or precautions which need to be taken to protect the environment.

The curriculum covers the aspects about environment such as Environment and Ecology, Environmental impacts on human activities, Water resources and water quality, Mineral resources and mining, Forests, etc.

General Objectives: The student will be able to,

- 1. Understand importance of environment
- 2. Know key issues about environment
- 3. Understands the reasons for environment degradation
- 4. Know aspects about improvement methods
- 5. Know initiatives taken by the world bodies to restrict and reduce degradation

# **Learning Structure:**



# Theory:

Topic and Contents	Hours	Marks
Topic 1: Nature of Environmental Studies		
Specific Objectives:		
Define the terms related to Environmental Studies		
➢ State importance of awareness about environment in general public	0.1	0.4
Contents:	01	04
• Definition, Scope and Importance of the environmental studies		
Importance of the studies irrespective of course		
• Need for creating public awareness about environmental issues		
Topic 2: Natural Resources and Associated Problems		
Specific Objectives:		
<ul> <li>Define natural resources and identify problems associated with them</li> </ul>		
<ul> <li>Identify uses and their overexploitation</li> </ul>		
<ul> <li>Identify alternate resources and their importance for environment</li> </ul>		
Contents:		
2.1 Renewable and Non renewable resources		
• Definition		
Associated problems		
2.2 Forest Resources		
General description of forest resources		
• Functions and benefits of forest resources		
• Effects on environment due to deforestation. Timber		
extraction, Building of dams, waterways etc.		
2.3 Water Resources	04	10
Hydrosphere: Different sources of water		
• Use and overexploitation of surface and ground water		
• Effect of floods, draught, dams etc. on water resources and		
community		
2.4 Mineral Resources:		
• Catagorias of mineral resources		
Categories of mining activities		
Basics of mining activities     Mine sofety		
• While safety • Effect of mining on environment		
2.5 Food Persources:		
• Food for all		
Effects of modern agriculture		
World food problem		
Topic 3. Ecosystems		
Concept of Ecosystem		
Structure and functions of ecosystem	01	04
• Energy flow in ecosystem		
Major ecosystems in the world		
Topic 4. Biodiversity and Its Conservation		
Definition of Biodiversity	02	06
• Levels of biodiversity		

8
0
0
8

### Practical: Skills to be developed:

# Intellectual Skills:

- 1. Collection of information, data
- 2. Analysis of data
- 3. Report writing

# **Motor Skills:**

- 1. Presentation Skills
- 2. Use of multi media

# **List of Projects:**

Note: Any one project of the following:

- 1. Visit to a local area to document environmental assets such as river / forest / grassland / hill / mountain
- 2. Visit to a local polluted site: Urban/Rural/Industrial/Agricultural
- 3. Study of common plants, insects, birds

4. Study of simple ecosystems of ponds, river, hill slopes etc

# Prepare a project report on the findings of the visit illustrating environment related facts, analysis and conclusion. Also suggest remedies to improve environment.

#### Learning Resources: Books:

Sr. No.	Author	Title	Publisher
01	Anindita Basak	Environmental Studies	Pearson Education
02	R. Rajgopalan	Environmental Studies from Crises to Cure	Oxford University Press
03	Dr. R. J. Ranjit Daniels, Dr. Jagdish Krishnaswamy	Environmental Studies	Wiley India

Course Name : Mechanical Engineering Group Course Code : ME/PG/PT/MH/MI/FE/FG Semester : Fourth Subject Title : Manufacturing Processes Subject Code : 17402

# **Teaching and Examination Scheme**

Teac	hing Sch	neme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
03		04	03	100	25#		50@	175

# **Rationale:**

Diploma technician often comes across various types of basic manufacturing processes. He / she is required to select, operate and control the appropriate processes for specific applications. He / she is also required to know about various cutting tools, latest improvements in manufacturing processes. This is a core technology subject. The diploma technician should know how the raw material gets processed through various processes and ultimately results into finished goods.

Hence it is essential that, he has understanding of basic manufacturing processes, machines, tools and equipments. With sound knowledge of this subject, the diploma technician will be able to handle and control practical situations more effectively and confidently.

# **Objectives:**

The student will be able to:

- 1) Use the basic machine tools like lathe and drilling.
- 2) Produce and inspect the job as per specified dimensions.
- 3) Select the specific manufacturing processes for the desired output.
- 4) Adopt safety practices while working on various machines.
- 5) Explain the different types of plastic moulding processes.
- 6) Select the basic manufacturing process for different components to be machined.

# **Learning Structure:**



### Theory:

Topic and Content	Hours	Marks
1:Forming Processes		
Specific Objectives:		
To list basic manufacturing processes and write working principal		
of different manufacturing processes like Drop forging, Rolling		
and Extrusion		
> To identify and select proper manufacturing process for a specific		
component		
Content	00	10
1.1 Drop forging: 06 Marks	08	10
Upset forging, press forging(die forging), open die & closed die forging,		
forging operations		
1.2 Rolling: 06 Marks		
Principle of rolling, hot & cold rolling, Types of rolling mill, application of		
rolling		
1.3 Extrusion: 06 Marks		
Direct & indirect extrusion, Advantages, disadvantages and Applications.		
2. Press working:		
Specific Objectives:		
To define Press working machine principal		
<ul> <li>To state various classification of press machine.</li> </ul>		
<ul> <li>To state different operations performed on press machine and</li> </ul>		
their n[nractical annlications	08	16
Content	00	10
2.1 Press classification press operations like nunching/piercing blanking		
notching lancing		
2.2 Die set components and types of dies 06 Marks		
2.2 Die set components and types of dies <b>00 Marks</b>		
2.5 Forming Operations. Dending, drawing 04 Marks		
Specific Objectives:		
To state different between pattern and model		
To list different types of pattern and their applications		
To itst unierent types of pattern and their applications		
<ul> <li>To state various types of pattern anowances.</li> <li>To state various types of pattern anowances.</li> </ul>		
F To state various types of casting processes.		
Content 2.1 Dettern making: 06 Marks		
<b>5.1 Fattern making</b> . <b>00 Marks</b>		
basic steps in making casting, Pattern . types, materials and anowances,		
2.2 Moulding:	10	22
<b>5.2</b> Woulding: <b>00</b> Warks		
Types of moulding sands, properties of sand, moulding methods, cores		
and core prints, elements of gating system, bench moulding, floor		
moulding, pit moulding, machine moulding.		
3.3 Casting: 06 Marks		
Furnaces: Construction and working of cupola furnace, electric arc		
turnace Methods & applications of - Centrifugal casting, shell		
moulding, investment casting, Casting defects - Causes & remedies.		
<b>3.4</b> Hot chamber and cold chamber die casting, Die casting defects - Causes &		
remedies. 04 Marks	<u> </u>	
4. Welding	07	14
Specific Objectives:		T

<ul> <li>To define Arc welding and Gas welding Principal.</li> <li>To state difference between soldering and brazing processes</li> </ul>		
Content		
4.1 Introduction & classification of welding processes -		
Gas welding carbon arc welding shielded metal arc welding TIG		
welding MIG welding plasma arc welding resistance welding types-		
spot, seam projection. Electron beam welding, laser beam welding.		
welding defects. <b>10 Marks</b>		
4.2 Introduction to soldering and brazing –		
Process, fillers, heating methods & applications. 04 Marks		
5. Machining Operations		
Specific Objectives:		
> To state the working principal of lathe and drilling machines.		
> To list out various operations performed on lathe and drilling		
machines		
Content		
5.1 Lathe Machine: 12 Marks		
Introduction, classification and basic parts of center lathe & their	10	20
functions, Lathe operations like facing, plain turning, taper turning, thread	10	20
cutting, chamfering, grooving, knurling. Cutting tool nomenclature & tool		
signature, cutting parameters.		
5.2 Drilling Machine: 08 Marks		
Introduction, classification, basic parts of radial drilling machine and their		
functions, twist drill nomenclature, drilling machine operations like		
drilling, reaming, boring, counter sinking, counter boring, spot facing.		
Cutting parameters.		
6. Plastic Moulding:		
Specific Objectives:		
To state different properties of plastics		
To explain various plastic mauling methods like Injection, blow,		
compression molding	05	10
Content		
Introduction, Properties of plastics, types of plastics, plastic moulding		
methods - compression moulding, injection moulding, blow moulding,		
extrusion, vacuum forming and calendaring.		
Total	48	100

# **Practical:**

Skills to be developed:

# Intellectual skills:

- 1) Identify basic manufacturing processes like forging, rolling and extrusion, for required component.
- 2) Specify need of pattern allowances.
- 3) Decide process parameters for different operations.
- 4) Decide tools required for a manufacturing process.
- 5) Identify a joining method for fabrication.

### **Motor Skills:**

1) Operate lathe, drilling machine.

- 2) Set the tool and select the cutting parameters for machining operations.
- 3) Set the tools, job and decide cutting parameters.
- 4) Inspect various dimensions of jobs by using measuring instruments.
- 5) Make simple wooden / thermocole pattern.

# List of Practical:

- 1) One turning job on lathe containing the operations like plain turning, step turning, taper turning, grooving, knurling and chamfering.
- 2) One job using Spot welding machine. (Min. 4 spots on 0.5-1mm thick metal strip.)
- 3) One simple job on TIG / MIG welding setup or visit to TIG / MIG welding shop.
- 4) Moulding practice for any one pattern.
- 5) Industrial visit to observe plastic processing shop and report on the visit.
- 6) One composite job containing the operations like lathe with axial & across drilling (like Nut- Bolt assembly or any other equivalent job).
- 7) Demonstration of eccentric turning using four jaw chuck.

# Notes:

- 1] The workshop instructors should prepare specimen job in each shop as demonstration practice before the student (as per the drawing given by subject teacher/ workshop superintendent).
- 2] Theory behind practical is to be covered by the concerned subject teacher/ workshop superintendent.
- 3] Workshop diary should be maintained by each student duly signed by respective shop instructors.
- 4] Assignments are to be assessed by the concerned subject teacher/ workshop superintendent.

# **Guidelines for conducting Practical Examination for MANUFACTURING PROCESSES**

- 1. The job drawing must be jointly decided by the External and Internal examiner prior to one day in advance from the commencement of practical examination. Every student should be supplied the copy of job drawing before examination.
- 2. Time for practical examination should be **THREE HOURS.**
- 3. Practical examination of the students shall consists of Turning job containing different operations like Facing, straight Turning, Taper turning, Chamfering, Knurling, Threading, Grooving. (Minimum 5 operations) Students will perform the job as per the drawing provided to them.
- 4. Raw material size Bar dia. 40 to 50 mm, length 80 to 100 mm.

# Learning Resources:

Books:

Sr. No.	Author	Title	Publisher
01	S. K. Hajra Chaudhary, Bose, Roy	Elements of workshop Technology-Volume I & II	Media Promoters and Publishers Limited
02	O. P. Khanna & Lal	Production Technology Volume- I & II	Production Technology Volume- I & II

#### w.e.f Academic Year 2012-13

# 'G' Scheme

			Dhanpat Rai Publications
03	W. A. J. Chapman, S. J. Martin	W. A. J. Chapman, S. J. Volume –I,II	Viva Books (p) Ltd.
04	O.P. Khanna	A text book of Foundry Tech.	Dhanpat Rai Publications
05	H.S. Bawa	Workshop Technology Volume- I & II	Tata McGraw-Hill
06	P.C. Sharma	Production Engineering	S. Chand Publications

Course Name : Mechanical Engineering Group Course code : ME/MH/MI/PG/PT Semester : Fourth Subject Title : Electrical Engineering Subject Code : 17404

### **Teaching and Examination Scheme:**

Teac	ching Scl	neme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		02	03	100			25@	125

#### NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

# **Rationale:**

This subject is introduced with intention to teach students of mechanical branch facts, concepts, principles and procedure of operating electrical machines, circuits and systems and their applications. This subject is most important in regards to selection of electrical drives for various applications and will provide sufficient knowledge about electrical machines, equipments used in industry/field. This subjects deals with measurements of electrical quantities to judge the performance of electrical machines

### **General Objectives:**

Student will be able to:

- 1. Differentiate between a.c. and d.c. supply.
- 2. Identify different type's motors, transformers and drives.
- 3. Select suitable drive as per the requirements.
- 4. Understand various types of electric heating and welding operations in manufacturing processes.
- 5. Supervise routine maintenance of electrical machines and supply systems.
- 6. Use the tariff system.
- 7. Calculate energy requirements and cost of energy.

# **Learning Structure:**



# Theory:

Topic and Content	Hours	Marks
1. Introduction to Electric Power System and A. C. Supply 20 Marks		
Specific Objectives:		
Student will be able to :		
> State various components of power system.		
> Distinguish between a.c. and d.c. supply.		
> Calculate electrical quantities of a.c. supply and circuit parameters of R-L		
and R-C circuits.		
<ul> <li>Calculate line and phase quantities and various powers in three phase circuit</li> </ul>		
Contents: Introduction 04 Marks		
1.1 Electrical power supply system generation, transmission, distribution. AC supply & DC Supply.	10	20
AC Fundamentals: 08 Marks		
1.2 Definitions: cycle, frequency, phase, period, maximum value, average value.		
r m s value (Simple Numericals)		
1.3 Concept of current voltage power & energy in series R-L and R-C circuits		
(Simple Numericals)		
Three phase supply: 08 Marks		
1.4 Star and Delta circuit.		
1.5 Line and Phase relationship, power equation. (No Derivation, Simple		
Numericals)		
2.Measuring Instruments: 06 Marks		
Specific Objectives:		
Student will be able to :		
> Differentiate between ac and dc meters.		
$\succ$ Use multimeter for measurements of current voltage and passive		
parameter	04	06
Contents:	0.	00
2.1 Introduction to construction operation and use of AC and DC ammeter		
voltmeter (PMMC and MI meters only)		
2.2 Electro-dynamic wattmeter energy meter and digital multimeter. Clin on		
meter		
3. DC Motor 04 Marks		
Specific Objectives:		
Student will be able to :		
> State working principle of d.c. motor.		
$\blacktriangleright$ Select type of d.c. motor as per requirement.	02	04
Contents:	• –	
3.1 Construction and principle of operation		
3.2 Speed-torque characteristics D.C. shunt series and compound motors. Their		
specifications and applications		
4. Transformer: 14 Marks		
Specific Objectives:		
Student will be able to :		
> State the working principle of transformer.	0.5	
Calculate transformation ratio, efficiency and regulation from direct load	06	14
test.		
Contents:		

	·	
4.1 Construction and principle of operation.		
4.2 EMF equation and transformation ratio.		
4.3 Load test for efficiency and regulation. Specifications and rating.		
4.4 Auto transformer & 3 phase transformer concept only.		
4.5 Applications of transformers.		
5. AC Motor: 24 Marks		
Specific Objectives:		
Student will be able to :		
Describe working principle of three phase induction motor.		
Calculate slip and rotor frequency and draw speed-torque curves.		
Use starter for three phase induction motor.		
State the working principle of single phase induction motor and its types.		
Select proper type of single phase induction motor.		
Contents:		
5.1 Three Phase Induction Motor: 10 Marks		
Construction and principle of operation of 3 phase induction motor.		
Speed torque characteristics, slip, speed control of Induction Motor by		
variable frequency drive(VFD)-working principle and block diagram		
only, Reversal of rotation (Simple Numerical on speed and slip	10	24
calculations)		
Starters-Direct ON Line Starters and Star-Delta Starters-Working		
principle, circuit diagram and applications.		
5.2 Single Phase Induction Motors 04 Marks		
a) Capacitor start, b) Capacitor start and run, c) Shaded pole		
5.3 Other Motors: 06 Marks		
Study the following motors with respect to specifications and rating,		
construction and applications.		
Universal motor		
Servo motor		
Stepper motor		
5.4 Alternator: 04 Marks		
Construction, principle of operation & applications. Self and separate excitation.		
6.Utilization of Electrical Energy: 18 Marks		
Specific Objectives:		
Student will be able to :		
Classify and select electric drives on the basis of speed-torque		
characteristics and enclosures.		
State the working principle of electric heating, welding and electroplating.		
Use electric motor for electro-agro system.		
Contents:		
6.1 Industrial Applications: 04 Marks	08	18
Classification of drives		
Factors for selection of motor for different drives.		
Types of enclosures.		
6.2 Electric Heating & Welding: 10 Marks	ſ	
Working principle & types of heating and welding and their applications.		
6.3 Electrometallurgical & Electro Agro Systems: 04 Marks	ſ	
Concept and principle used in electroplating.	ſ	
Electrical machines used in electro-agro systems.		
7.Electric Wiring, Illumination, Electric Safety, Tariff & Power		
Conservation : 14 Marks	08	14
Specific Objectives:		

Student will be able to :		
Do wiring of switchboards.		
Select type of lamp as per requirement.		
State the importance of MCB and ELCB and electric safety.		
Explain the need of earthing and importance of pf. improvement.		
Contents:		
7.1 Introduction to switches used in mechanical machines. Simple Electric		
Installations with 2 sockets, 2 fans, 2 lamps, with switches and fuses		
7.2 Introduction to different accessories like MCB, ELCB, wires & cables.		
7.3 Fluorescent, CFL and LED lamps with their ratings and applications.		
7.4 Concept of energy conservation and energy audit		
7.5 Necessity of earthing, type, safety tools, first aid.		
7.6 Types of tariff, pf improvement only methods.		
7.7 Fire extinguishing methods adopted in electrical engineering		
7.8 Trouble shooting electrical installations and machines.		
Total	48	100

# Skills to be developed for practical:

### **Intellectual skills**

# Student will be able to:

- 1. Identify and give specifications of electrical motors and transformers.
- 2. Interpret wiring diagrams for various applications.
- 3. Identify safety equipments required.
- 4. Decide the procedure for setting experiments.

# Motor skills:

### Student will be able to:

- 1. Draw wiring diagram
- 2. Make wiring connections to connect electrical equipments and instruments.
- 3. Measure electrical power, earthing resistance and other electrical quantities.
- 4. Calibrate electrical instruments.
- 5. Use of safety devices while working.
- 6. Prepare energy consumption bill with present tariff structure.

# **List of Practical:**

- 1. Know your electrical laboratory.
- 2. Find the performance of R-L series circuit with single phase A.C. supply and determine the current, power and power factor.
- 3. Find the performance of R-C series circuit with single phase A.C. supply and determine the current, power and power factor.
- 4. Verify the relationship between line and phase values of voltages and currents in three phase balanced star and delta connected load.

- 5. Determine efficiency and single phase transformer at no load, half load and full load by conducting load test.
- 6. Determination of slip of three phase induction motor by use of tachometer at no load and full load.
- 7. Observe the change in direction of rotation of three phase induction motor by changing the phase sequence R-Y-B
- 8. Prepare switch board for two lamps, one fan, one fan regulator and one 5 ampere socket.
- 9. Connect single phase energy meter in simple lamp circuit for measurement of energy consumption for one hour.
- 10. Search fault in faulty machines or installation.
- 11. Demonstration of servo motor and stepper motor.

# [Note: Practicals 1 to 9 shall be performed by 2 students and practical 10 in a group of 4 students]

# **Assignment:**

- 1. Industrial visit: Visit to show various motors, electrical devices, accessories used in mechanical industrial applications like dairy, crushers, dall mill, oil mill or small scale unit. [The group size is as suggested by industry]
- 2. Detail study of electrical motors manufacture's catalogues to study mounting installation, frame work, coupling, rotor inertia etc. [To be performed individually]

# NOTE: All Practicals and assignment are compulsory and should be considered in assessment formats A1, A2 And So On.

1. BOOKS:						
Sr.No.	Author	Title Of Book	Edition	Publisher		
01	B.L. Theraja	Electrical Technology (Vol. I and IV)	Multicolour Edition 2005 And Subsequent Reprint	S.Chand & Co. Ramnagar New Delhi		
02	E. Hughes	Electrical Technology	Second Edition	ELBS/Pearson		
03	R.S. Ananda Murthy	Basic Electrical Engineering	Second Edition	Pearson		
04	Theodore Wildi	Electrical Machines, Drives and Power Systems	Sixth Edition	Pearson		
05	Sunil T. Gaikwad	Basic Electrical Engineering	First Edition	WILEY India		

# **Learning Resources:**

### 2. Websites:

www.wikipedia.com www.voutube.com www.narosa.com www.dreamtechpress.com

# List of Equipments

Sr No.	List of Equipments					
1	Portable MI type A.C. ammeter range (0-5A)	05				
2	Portable MI type A.C. voltmeter range (0-150/300V)	05				
3	Portable MI type A.C. voltmeter range (0-15/30/75 V)	05				
4	Portable electro-dynamometer type wattmeter (10/20 A and 250/500V)	05				
5	Portable electro-dynamometer type power factor meter (10/20 A and 250/500V)	05				
6	Rheostat (0-250 Ohm,2A)	05				
7	Rheostat (0-90 Ohm,5A)	05				
8	3 phase load bank of 10A capacity/phase suitable for 415V	02				
9	Single phase 230/115V,50Hz,1kVA natural air cooled transformer	02				
10	Analog type (0-5000 r.p.m.) tachometer	02				
11	A three phase 415 V, 50Hz, 4h.p. squirrel cage induction motor	02				
12	A simple model of servometer for demo	01				
13	A small model of stepper motor for demo	01				
14	A single Phase 230 V, 5A electrical/electronic energy meter	02				

# **Course Name : Diploma in Mechanical Engineering**

Course Code : ME/MH/MI Semester : Fourth Subject Title : Thermal Engineering Subject Code : 17410

# **Teaching and Examination Scheme:**

Teac	ching Scl	neme	Examination Scheme					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
04		02	03	100		25#	25@	150

### NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

### **Rationale:**

Mechanical Engineers have to work with various power producing & power absorbing devices like Boilers, Turbines, Compressor, I.C. Engines, and Pumps etc. In order to understand the principles, construction and working of the devices, it is essential to understand the concept of energy, work, heat and conversion between them.

The subject is a related to Power Engineering and other related subjects in which the application of fundamental concepts of Thermal Engineering are included.

### **General Objectives:**

The Student will be able to:

- 1. Define fundamental concepts of thermodynamics to thermodynamic systems.
- 2. Use various laws of thermodynamics.
- 3. Apply various gas laws and ideal gas processes to various thermodynamic systems.
- 4. Draw the construction and explain working of boilers, turbines & condensers.
- 5. Find properties of two phase system from steam table / mollier charts
- 6. State the various modes of heat transfer.

#### **Learning Structure:**



# **Theory Content:**

Topic and Contents	Hours	Marks
1. Fundamentals of Thermodynamics20 Marks		
Specific objectives:		
Define fundamental concepts of Thermodynamics		
Apply first law of thermodynamics to various thermodynamic devices.		
Apply second law of thermodynamic.		
Contents		
1.1 Concepts of pure substance, types of systems, properties of systems-		
Extensive and mensive properties, processes and cycles, Quasi-static processes flow and non flow processes. Thermodynamic equilibrium Doint		
and path function <b>A4 Marks</b>		
1.2 Work Heat Transfer and Energy Thermodynamic definition of work &		
heat Difference between heat and work Energy –Potential Energy	12	20
Kinetic Energy Internal Energy Flow Work concepts of enthalpy &		
entropy. <b>04 Marks</b>		
1.3 Laws of Thermodynamics- Zeroth Law, principle of law of conservation		
of energy First law of Thermodynamics, Second Law of		
Thermodynamics- Kelvin Planks, Clausius statements and their		
equivalence, Clausius inequality, Concept of perpetual motion machine		
of first and second kind. 06 Marks		
1.4 Application of Laws of Thermodynamic:- Steady Flow Energy equation		
and its application to boilers, engine, nozzle, turbine, compressor &		
condenser. Application of Second law of Thermodynamics to Heat		
Engine, Heat Pump and Refrigerator. 06 Marks		
2. Ideal Gases12 Marks		
specific objectives:		
> State ideal gas laws		
<ul> <li>Represent various ideal gas processes on P-V and T-S diagrams</li> </ul>		
Contents		
2.1 Concept of Ideal gas- Charle's law, Boyle's law, Avogadro's law,	0.0	10
equation of state, characteristic gas constant and universal gas constant.	08	12
04 Marks		
2.2 Ideal gas processes: -		
Isobaric, Isochoric, Isothermal, Isentropic, Polytropic, and their		
representation on P-V and T-S diagram (only simple numerical based		
On above) US Marks		
5. Steam and Steam Doner20 Warks Specific objectives:		
State the concept of Steam generation		
<ul> <li>Use of steam tables and Mollier chart</li> </ul>		
Explain construction and working of different types of boilers and	10	20
function of mountings & accessories	12	20
Contents		
3.1 Generation of steam at constant pressure with representation on various		
charts such as T-S, H-S. Properties of steam and use of steam table,		
Dryness fraction, Degree of superheat 04 Marks		

-			
3.2	Vapour processes :- Constant pressure, constant volume, constant		
	enthalpy, constant entropy process (numerical using Mollier chart),		
	Rankine Cycle. 06 Marks		
3.3	Steam Boilers: - Classification, Construction and working of - Cochran,		
	Babcock and Wilcox, La-mont and Loeffler boiler. Boiler draught.		
	Indian Boiler Regulation (IBR) 06 Marks		
3.4	Boiler mountings and accessories (to be covered in practical periods).		
	04 Marks		
4. Stea	am Nozzles and Turbines16 Marks		
Specif	ic objectives:		
~r>	Define Mach number & critical pressure		
×	State the application of steam nozzles		
Å	Explain the principle of working of steam turbine		
Conter	ats		
	Steen nozzle:		
4.1	Continuity equation types of negation concent of Mach number critical	10	16
	continuity equation, types of nozzles, concept of Mach number, critical	10	10
1.2	pressure, appreation of steam nozzies. 04 Marks		
4.2	Steam turbine: -		
	Classification of turbines, Construction and working of Impulse and		
	Reaction turbine. <b>06 Marks</b>		
4.3	Compounding of turbines and its types, Regenerative feed heating,		
	bleeding of steam, governing & its types, losses in steam turbines		
	(no velocity diagrams and numerical). <b>06 Marks</b>		
5. Stea	am Condensers and Cooling Towers16 Marks		
Specif	ic objectives:		
$\succ$	Apply Dalton's law to condenser.		
$\succ$	Explain construction and working of condensers and cooling towers.		
$\succ$	State the effect of air leakages in condenser		
Conter	nts	10	16
5.1	Dalton's law of partial pressure, function and classification of	12	10
	condensers, construction and working of surface condensers. <b>04 Marks</b>		
5.2	Sources of air leakage and its effect, concept of condenser efficiency,		
	vacuum efficiency (Simple numerical). 06 Marks		
5.3	Cooling TowersConstruction and working of forced, natural and		
	induced draught cooling tower. <b>06 Marks</b>		
6. Hea	t Transfer16 Marks		
Speci	fic objectives:		
$\triangleleft$	Describe various modes of heat transfer.		
$\triangleright$	Describe construction and working of different types of Heat		
	exchangers		
Conter	nts		
61	Modes of heat transfer: - Conduction convection and radiation		
0.1	Conduction - 08 Marks		
	Fourier's law thermal conductivity conduction through cylinder	10	16
	thermal registance, composite walls (Simple numerical) <b>M Marks</b>		
62	Padiation: Thormal Padiation Absorptivity Transmissivity		
0.2	Radiation Inclinal Radiation, Absorptivity, Italishissivity,		
	A Mostro		
62	U4 IVIAIRS		
0.3	reat Exchangers Classification, Construction and Working of Shell		
	and tube, shell and coll and pipe in pipe type, plate type heat exchanger		
	and its applications.	~ .	4.6.0
	Total	64	100

#### **Practical:** Skills to be developed: **Intellectual Skills:**

- 1. Explain various concepts and fundamentals of thermodynamics.
- 2. **Explain** vapour processes, principle of working of steam boilers and function of different mountings and accessories.
- 3. Draw construction and explain working of steam turbines and condensers.
- 4. State the various modes of heat transfer and concept of heat exchanges.
- 5. Interpret steam tables, Mollier chart and relationship between different thermodynamic properties.
- 6. List different sources of energy and their applications

# Motor Skills:

- 1. Trace path of flue gases and water steam circuit in a boiler.
- 2. Collect information and write report on boiler and its mounting and accessories.
- 3. Conduct trial on the setup for calculation of thermal conductivity of metal rod
- 4. Collect information and write technical specifications of photovoltaic cells and identify different components on panels of photovoltaic cells.
- 5. Report writing on presentation given on Renewable sources of energy.

# List of Practicals:

- 1. Trace and draw the path of Flue Gases and water Steam circuit with the help of models of 'Babcock & Wilcox' and 'La-Mont' Boiler or any other similar model available in the laboratory.
- 2. Draw and understand working of various types of Boiler Mountings and Accessories.
- 3. Prepare a report on visit to Sugar Factory/ Steam Power Plant/ Dairy industry with specification of boiler and list of mountings and accessories along with their functions.
- 4. Draw the sketches of impulse and reaction turbines; describe their working and differences through a cut section model or a working model. Focus should be on the use for electrical power generation.
- 5. Draw a Neat sketch and understand working of Jet Condenser. Component must be labeled. State function of components and material used.
- 6. Calculate the thermal conductivity for a given sample of solid metallic rod.
- 7. Classify heat exchangers and write their descriptions. Observe the various heat exchangers available in laboratory with their specifications.
- 8. Mini project: Student will prepare individually a report on Renewable sources of energy and make power point presentation on the following.
  - a) Solar water heating system
  - b) Photo voltaic cells
  - c) Bio gas, Bio mass and Bio Diesel as a fuel
  - d) Wind, Tidal and Geothermal Energy

[Assignments to be completed in a group of (max.) four students. The topics should be distributed in the groups.]

# Learning resources: Books:

Sr. No.	Author	Author Title	
1	Domkundwar V. M.	A Course in Thermal Engineering	Dhanpat Rai & Co.
2	R. S. Khurmi	A text book of Thermal Engineering.	S. Chand & co. Ltd.
3	P. Chattopadhyay	Engineering Thermodynamics	Oxford university press
4	P. K. Nag	Engineering Thermodynamics	Tata McGraw –Hill, New Delhi
5	B. K. Sarkar	Thermal Engineering	Tata McGraw –Hill, New Delhi
6	P. L. Ballaney	A Course in Thermal Engineering	Khanna Publishers
7	R. K. Rajput	A Course in Thermal Engineering	Laxmi Publication, Delhi

Course Name : Mechanical Engineering Group Course Code : ME/MH/MI/PG/PT/FE/FG Semester : Fourth Subject Title : Fluid Mechanics and Machinery Subject Code : 17411

# **Teaching and Examination Scheme:**

Teac	ching Scl	neme	Examination Scheme					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
04		02	03	100	25#		25@	150

### NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

### **Rationale:**

Knowledge of fluid properties, fluid flow & fluid machinery is essential in all fields of engineering. Hydraulic machines have important role in water supply, irrigation, power generation and also in most of the engineering segments. This subject requires knowledge of basic engineering sciences, applied mechanics, mathematics etc. The fundamentals of this subject are essential for the subject "Industrial Fluid Power" in sixth semester.

### General Objectives: The student will be able to

- 1) Define various properties of fluids
- 2) Measure pressure, velocity and flow rate using various instruments.
- 3) State continuity equation, Bernoulli's equation and its applications.
- 4) Estimate various losses in flow through pipes.
- 5) Explain concept of impact of jet on various types of vanes.
- 6) Draw the construction, working of hydraulic pumps and turbines.
- 7) Evaluate performance of turbines and pumps.

# **Learning Structure:**



# Theory:

Topics and Contents	Hours	Marks
1. Properties of fluid and Fluid Pressure		
Specific Objectives:		
Define fluid properties.		
Differentiate between fluid pressure intensity and pressure head.		
Solve numerical related to properties of fluid, fluid pressure and		
manometers.		
Contents:		
1.1 Properties of Fluid 06 Marks		
Density, Specific gravity, Specific volume, Specific Weight, Dynamic		
viscosity, Kinematic viscosity, Surface tension, Capillarity, Vapour	12	20
Pressure, Compressibility		
1.2: Fluid Pressure & Pressure Measurement14 Marks		
<ul> <li>Fluid pressure, Pressure head, Pressure intensity</li> </ul>		
• Conceptof absolute vacuum, gauge pressure, atmospheric pressure,		
absolute pressure.		
• Simple and differential manometers, Bourden pressure gauge.		
• Total pressure, center of pressure- regular surface forces on		
immersed bodies in liquid in horizontal, vertical and inclined		
position		
2. Fluid Flow		
Specific Objectives:		
State Bernoulli's theorem and apply it to venturimeter, orifice and pitot		
tube.		
Contents:		
• Types of fluid flows-Laminar, turbulent, steady, unsteady, uniform,		
non uniform, rotational, irrotational.	10	14
<ul> <li>Continuity equation, Bernoulli's theorem</li> </ul>	10	14
• Venturimeter – Construction, principle of working,		
coefficient of discharge, Derivation for discharge through		
venturimeter.		
• Orifice meter – Construction, Principle of working, hydraulic		
coefficients. Derivation for discharge through Orifice meter		
<ul> <li>Pitot tube – Construction, Principle of Working</li> </ul>		
3. Flow Through Pipes		
Specific Objectives:		
State laws of friction and list various losses in flow through pipes.		
Solve numerical on laws of friction and list various losses in flow through		
pipes.		
Contents:	10	14
• Laws of fluid friction ( Laminar and turbulent)	10	
Darcy's equation and Chezy's equation for frictional losses		
<ul> <li>Minor losses in fittings and valves</li> </ul>		
• Hydraulic gradient line and total energy line		
Hydraulic nower transmission through nine		
A Import of Lots		
4. Impact of Jets Specific Objectives:	06	10

<ul> <li>Construction, working principle and applications of single and double acting reciprocating pumps.</li> <li>Slip, Negative slip, Cavitation and separation.</li> </ul>		
• Construction, working principle and applications of single and		
		1
6.2 Reciprocating Pump 10 Marks		
<ul> <li>Submersible pumps and jet pump</li> </ul>		
<ul> <li>Construction, working and applications multistage pumps</li> </ul>		
Trouble Shooting		
eniciency, NPSH.     Performance Characteristics of Centrifugal numps	- •	- •
• Manometric head, Work done, Manometric efficiency, Overall	14	24
• Types of casings and impellers.		
Construction, principle of working, priming methods and Cavitation		
Contents:		
6.1 Centrifugal Pumps 14 Marks		
<ul> <li>Select the pump for a given application.</li> </ul>		
the pumps.		
<ul> <li>Calculate manometric head, work done and various efficiencies related to</li> </ul>		
<ul> <li>Explain working of centinugal, reciprocating and mutustage pumps.</li> <li>Explain the concept of cavitation in pumps</li> </ul>		
Specific UDJectives: Explain working of centrifugal reciproceeting and multistage number		
6. Pumps		
Calculation of Work done, Power, efficiency of turbine		
turbines,		
• Draft tubes – types and construction, Concept of cavitation in		
Kaplan turbine.		
<ul> <li>Construction and working principle of Pelton wheel Francis and</li> </ul>		
<ul> <li>Classification of hydraulic turbines and their applications</li> </ul>		
• Layout and features of hydroelectric power plant, surge tanks and its	12	18
Contents:		
turbines.		
Calculate work done, power generated and various efficiencies of hydraulic		
<ul> <li>Explain working principle of various hydraulic turbines.</li> </ul>		
Specific Objectives		
pumps		
• Impact of jet on curved vanes with special reference to turbines and		
• Impact of jet on fixed vertical, moving vertical flat plates.		
Contents:		
<ul> <li>Solve numerical on impact of jet on varies in various conditions.</li> </ul>		

# Practical: Skills to be developed: Intellectual Skills:

1) Select appropriate flow and pressure measuring devices for a given situation.

2) Analyze the performance of pumps and turbines.

# Motor Skills:

- 1) Use flow and pressure measuring devices.
- 2) Operate pumps and turbines.

# **List of Practicals:**

- 1. Measure water pressure by using Bourdon's pressure gauge and U-tube Manometer. Also measure discharge of water by using measuring tank and stop watch.
- 2. Calibrate Bourdon's pressure gauge with the help of Dead weight pressure gauge.
- 3. Verify Bernoulli's theorem.
- 4. Determine Coefficient of Discharge of Venturimeter.
- 5. Determine coefficient of Discharge, Coefficient of Contraction and Coefficient of Velocity of Sharp edged circular orifice.
- 6. Determine Darcy's friction factor 'f' in pipes of three different diameters for four different discharges.
- 7. Determine minor frictional losses in pipe fittings.
- 8. Determine overall efficiency of Pelton wheel by using Pelton wheel test rig.
- 9. Determine overall efficiency of Centrifugal Pump & plot its operating characteristics by using Centrifugal pump test rig.
- 10. Determine overall efficiency of Reciprocating pump by using Reciprocating Pump test rig.

# Assignments

1. Information collection of Centrifugal, reciprocating, multistage pumps and submersible pumps from local market and from internet. Comparison of various models manufactured by different manufacturers. [The market survey is to be completed in a group of (max.) three to four students and the report of the same is to be included as part of term work.]

# Learning Resources:

# 1. Books:

Sr. No	Author	Title	Publication			
01	Ojha, Berndtsson, Chnadramouli	Fluid Mechanics and Machinery	Oxford University Press			
02	Som S K , Biswas G.	Introduction to Fluid Mechanics and Fluid Machines 3 <sup>rd</sup> Edition	Tata McGraw-Hill Co. Ltd.			
03	Modi P.N. Seth S M	Hydraulics and Fluid Mechanics including Hydraulic Machines	Standard Book House New Delhi			
04	Subramanya K.	Fluid Mechanics and Hydraulic Machines: problems and solution	Tata McGraw-Hill Co. Ltd.			
05	Product catalogues of various pump manufacturers					

Course Name : Mechanical Engineering Group Course Code : AE/ME/MH/MI/PG/PT Semester : Fourth Subject Title : Theory of Machines Subject Code : 17412

# **Teaching and Examination Scheme:**

Teaching Scheme					Examinati	on Scheme		
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		02	03	100			25@	125

### NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

### **Rationale:**

It is a core technology subject in Mechanical Engineering Discipline. Mechanical Engineers often come across various machines in practice. They should be able to identify and interpret various elements of machines in day to day life. In maintaining various machines, a diploma engineer should have sound knowledge of fundamentals of machine and mechanism. It will be helpful for them to understand the mechanisms from operational point of view in a better way. This subject imparts the kinematics involved in different machine elements and mechanisms like gear, cam-follower, follower, belt-pulley, flywheel, brake, dynamometer, clutch, etc.

Detailed knowledge of these aspects with deep insight into the practical applications develops a professional confidence in them to become successful Engineer.

This subject serves as a prerequisite for subjects like Machine Design to be learned in higher semester.

### **General Objectives:**

### The student will be able to:

- 1. Understand different machine elements and mechanisms.
- 2. Understand Kinematics and Dynamics of different machines and mechanisms.
- 3. Draw cam profile suitable to various displacement diagram.
- 4. Select Suitable Drives and Mechanisms for a particular application
- 5. Understand the function, operation and application of flywheel and governor.
- 6. Understand the function, operation and application of brake, dynamometer, clutch and bearing
- 7. Find magnitude and plane of unbalanced forces.

#### MSBTE - Final Copy Dt. 30/08/2013

# Theory:

Topic and Content	Hours	Marks
1. Fundamentals and type of Mechanisms		
Specific objectives:		
Define various terms related to mechanisms.		
Explain construction and working of various mechanisms		
1.1 Kinematics of Machines:- Definition of Kinematics, Dynamics, statics,		
Kinetics, Kinematic link, Kinematic pair and its types, constrained motion		
and its types, Kinematic chain and its types, Mechanism, inversion, machine		
and structure 8 Marks		
1.2 Inversion of Kinematic Chain	07	16
• Inversion of four bar chain, counled wheels of Locomotive, Beam engine		
Pantogranh		
<ul> <li>Inversion of single slider Crank chain _Pendulum nump. Rotary I C</li> </ul>		
Finding mechanism Oscillating cylinder engine Whitworth quick return		
mechanism Quick return mechanism of shaper		
Incentainsin. Quer return meenainsin of shaper.		
• Inversion of Double Shder Crank Chain- Scotch Yoke Mechanism,		
Elliptical trammel, Oldnam's Coupling8 Marks		
2. velocity and Acceleration in Mechanisms		
Specific objectives		
> Draw velocity and acceleration diagram for given mechanism		
2.1 Concept of relative velocity and relative acceleration of a point on a link,		
angular acceleration, inter-relation between linear and angular velocity and		
acceleration.		
2.2 Analytical method (No derivation) and Klein's construction to determine	08	16
velocity and acceleration of different links in single slider crank mechanism.		
8 Marks		
2.3 Drawing of velocity and acceleration diagram of a given configuration,		
diagrams of simple Mechanism. Determination of velocity and acceleration		
of point on link by relative velocity method(Excluding Coriollis component		
of acceleration) 8 Mark		
3. Cams and Followers		
Specific objectives		
Define the terms related to Cam		
Classify Cams and Followers		
Draw cam profile as per the given applications		
3.1 Concept, definition and applications of Cams and Followers. Cam		
terminology	06	12
3.2 Classification of Cams and Followers.	00	12
3.3 Different follower motions and their displacement diagrams - Uniform		
velocity, Simple harmonic motion, uniform acceleration and Retardation.		
4 Marks		
3.4 Drawing of profile of radial cam with knife-edge and roller follower with and		
without offset with reciprocating motion (graphical method)		
8 Marks		
4. Power Transmission		
Specific objectives		
Give State broad classification of Drives.	10	20
Select Suitable Drives and Mechanisms for a particular application		
Calculate various quantities like velocity ratio, belt tensions, slip, angle of		

contact, power transmitted in belt drives		
4.1 Belt Drives- flat belt, V-belt & its applications, material for flat and V-belt.		
Selection of belts, angle of lap, length of belt, Slip and creep. Determination		
of velocity ratio of tight side and slack side tension, centrifugal tension and		
initial tension, condition for maximum power transmission (Simple		
numericals) 8 Marks		
4.2 Chain Drives- Types of chains and sprockets velocity ratio Advantages &		
Disadvantages of chain drive over other drives Selection of Chain &		
Disauvantages of chain unive over other unives, Selection of Chain &		
Sprocket wheels, methods of lubrication 4 Marks		
4.3 Gear Drives – Classification of gears, Law of gearing, gear terminology.		
Types of gear trains, their selection for different applications. Train value &		
velocity ratio for simple, compound, reverted and epicyclic gear trains.		
8 Marks		
5. Flywheel and Governors 8 Marks		
Specific objectives		
Differentiate between flywheel and governor		
$\triangleright$ Explain with neat sketch the construction and working of various		
governors		
5.1 Flywheel –Concept function and application of flywheel with the help of		
turning moment diagram for single cylinder A-Stroke IC Engine (no.	04	08
Numericals)	04	00
Coefficient of fluctuation of anorgy coefficient of fluctuation of sneed and its		
Coefficient of fluctuation of energy, coefficient of fluctuation of speed and its		
significance.		
5.2 Governors- Types, concept, function and application & Terminology of		
Governors.		
5.2 Comparison between Elywheel and Covernor		
5.5 Comparison between Flywheel and Governor.	-	
6. Brakes and Dynamometers 10Marks		
6. Brakes and Dynamometers 10Marks Specific objectives		
6. Brakes and Dynamometers 10Marks Specific objectives → List the differences between brakes and dynamometers		
<ul> <li>6. Brakes and Dynamometers</li></ul>		
<ul> <li>6. Brakes and Dynamometers 10Marks</li> <li>Specific objectives</li> <li>➢ List the differences between brakes and dynamometers</li> <li>➢ Explain with neat sketch the construction and working of various brakes and dynamometers</li> </ul>		
<ul> <li>6. Brakes and Dynamometers 10Marks</li> <li>Specific objectives</li> <li>List the differences between brakes and dynamometers</li> <li>Explain with neat sketch the construction and working of various brakes and dynamometers</li> <li>Calculate braking force, braking torque and power lost in friction in shoe</li> </ul>		
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<ul><li>clutch, (Simple numericals on single and Multiplate clutches).</li><li>7.2 Bearings- i) Simple Pivot, ii) Collar Bearing iii) conical pivot. Torque and power lost in friction. (Simple numericals)</li></ul>		
<ul> <li>8. Balancing</li> <li>Specific objectives</li> <li>➤ Explain the concept of balancing</li> <li>➤ Find balancing mass and position of plane, analytically and graphically.</li> <li>8.1 Concept of balancing. Balancing of single rotating mass. Analytical/Graphical methods for balancing of several masses revolving in same plane.</li> </ul>	02	06
Total	48	100

#### Practicals: Skills to be developed:

# **Intellectual Skills:**

- 1. Determine velocity and acceleration of links in a given mechanism.
- 2. Analyze balancing of rotating masses in a single plane.
- 3. Interpret interrelationship between components of various braking mechanisms.
- 4. Compare various power transmission devices.

# Motor Skills:

- 1. Drawing of velocity and acceleration diagrams.
- 2. Dismantle and assemble given brakes and clutches.
- 3. Draw cam profiles for a given application
- 4. Draw velocity and acceleration diagram of the given mechanisms
- 5. Draw force polygon for unbalanced masses revolving in same plane

Note - The Term work shall consist of Journal / lab manual and A-3 size sketch book.

# List of Practical:-

- 1. Sketch and describe working of quick return mechanism for a shaper. Find the ratio of time of cutting stroke to the return stroke to understand quick return motion in shaping operation.
- 2. Sketch and describe the working of the following mechanisms with its application,
  - a) Bicycle free wheel sprocket mechanism
  - b) Geneva mechanism
  - c) Ackerman's steering gear mechanism
  - d) Foot operated air pump mechanism
- 3. Determine velocity and acceleration of various links of the given two mechanism, by relative velocity method for analysis of motion of links.
- 4. Determine velocity and acceleration in an I. C. engine's slider crank mechanism by Kleins's construction.
- 5. Draw the profile of a radial cam for the given follower type to obtain the desired follower motion.
- 6. Determine slip, length of belt, angle of contact in an open belt drive to understand its performance.
- 7. Draw a schematic diagram of centrifugal governor and describe its working. Draw a graph between radius of rotation versus speed of governor to understand its function.

- 8. Dismantle and assemble mechanically operated braking mechanism of two wheelers. Sketch the two wheeler braking system and identify the functions of various components.
- 9. Dismantle and assemble multi-plate clutch of two wheeler. Draw neat sketch and state the functions of various components.
- 10. Determine graphically counterbalance mass and its direction for complete balancing of a system of several masses rotating in a single plane.

Books:						
Sr. No.	Title	Author	Edition	Publication		
01	Theory of Machines	Khurmi Gupta		Eurasia publishing House Pvt. Ltd. 2006 edition		
02	Theory of Machines	S.S. Rattan	Third	McGraw Hill companies, II Edition		
03	Theory of Machines	P.L. Ballaney		Khanna Publication		
04	Theory of Machines	Jagdishlal		Bombay metro-politan book limited		
05	Theory of Machines	Sadhu Singh	Second	Pearson		
06	Theory of Machines	Ghosh – Mallik		Affiliated East west press		
07	Theory of Machines	Thomas Bevan	Third	Pearson		
08	Theory of Machines	J.E. Shigley	Third	Oxford		

#### **Learning Resources:**

Course Name : Mechanical Engineering Group Course Code : AE/ME/PG/PT/MH/MI Semester : Fourth

Subject Title : Professional Practices-II

Subject Code : 17035

# **Teaching and Examination Scheme:**

Teac	hing Scl	heme	Examination Scheme					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
		02					50@	50

# **Rational:**

The purpose of introducing Professional practices is to fulfill the need of students to stand in today's global market with knowledge and confidence. This can be achieved by arranging industrial visits, expert lectures attitude to present them-selves, get alternative solutions and validation of the selected alternatives, socially relevant activities, and modular courses. Professional Practices is helpful in broadening technology base of students beyond curriculum. Model making exercises allow students to think more creatively and innovatively and inculcating habit of working with their own hands. Modular courses are introduced with a view of learning and acquiring higher technology skills through industry experts and consultants from the respective fields.

### **Objectives:**

The student will be able to:

- 1) Acquire information from different sources.
- 2) Prepare notes for given topics.
- 3) Present seminar using power projection system.
- 4) Interact with peers to share thoughts.
- 5) Work in a team and develop team spirit.

### **Intellectual Skill:**

Student will be able to:

- 1) Search information from various resources.
- 2) Prepare notes on selected topics.
- 3) Participate in group discussions.

#### **Motor Skills:**

- 1) Observe industrial practices during visits.
- 2) Prepare slides / charts for presentation in seminar.
- 3) Develop a model

#### **Learning Structure:**



### **Content:**

Topic & Content	Hours
1: Information Search –	
Specific objectives: at the end of this chapter student will able to; 1] List various sources for information collection. 2] Collect information and arrange it and produce in the useful form of report	
<ul> <li>Information search be made through manufacturers catalogue, Hand books, magazines journal and websites, and submit a report on any Two Topics in a group of 3 to 4 students, report size shall not be more than 10 pages.</li> <li>Following topics are suggested, any other equivalent topics may be selected. <ul> <li>i) Present scenario of electric power generation in Maharashtra state /India.</li> <li>ii) Composite materials – Types, properties &amp; application</li> <li>iii) Material handling equipments commonly used in industries.</li> <li>iv) Advances in Automobile engines.</li> <li>v) Hydraulic steering systems of Automobile.</li> <li>vi) Mechanisms used to produce straight-line motion.</li> <li>vii) Mechanisms used for generating intermittent motion.</li> <li>viii) Advanced surface coating techniques like chemical vapor deposition, ion implantation, physical vapor deposition.</li> <li>ix) Types of cutting tools- specification, materials and applications.</li> <li>x) Booking of E-Tickets for Railways/Buses/Air travel.</li> <li>xi) Profiles of 2 multinational companies.</li> <li>xiii) Power steering, power windows</li> <li>xiv) ABS(anti lock braking systems)</li> <li>xv) MPFI(multi point fuel injection) system</li> <li>xvi) Role of MIDC, MSSIDC, DIC, Financial institutions in development of industrial sector.</li> <li>xvii) Solar energy systems - Components and their functions, applications</li> </ul> </li> </ul>	06
<ul> <li>2. Lectures by professionals/Industry Experts- Specific objectives: at the end of this chapter student will able to;</li> <li>1] Identify and arrange the lectures of professionals/Industry Experts.</li> <li>2] Interact with the expert to gather specific information needed by him.</li> <li>3] Solve the problems through assistance of expert.</li> <li>Two lectures of two hour duration be arranged on any two topics suggested below or any other suitable topics to acquire practical information beyond scope of curriculum.</li> <li>Students shall prepare a brief report of each lecture as a part of their term work. <ul> <li>i) Components of project Report.</li> <li>ii) Various loan schemes of banks, LIC and other agencies for education and other purposes.</li> <li>iii) Use of plastics &amp; rubbers in Automobiles industries.</li> <li>iv) Type of processes used to protect material surfaces from environmental effect.</li> <li>v) Product life cycle.</li> <li>vi) Industrial application of mechatronics.</li> <li>vii) Special features of CNC machines</li> <li>viii) Gear manufacturing &amp; gear teeth finishing processes.</li> </ul> </li> </ul>	04

	x)	Super-finishing operation & their industrial applications.			
	xi)	Processing methods for plastic components.			
	xii)	i) Features of modern boilers			
	xiii)	Strainers and filters – Types, functions and applications			
	xiv)	Industrial drives-Types, components, comparison and applications.			
	xv)	Introduction to Apprenticeship Training Scheme			
3. Ser	nina	rs:			
Speci	fic ol	piectives: at the end of this chapter student will able to;			
1] Co	llect	and present information thorough seminar method.			
2 Us	e A/N	aids effectively for delivering seminars.			
3] Int	terac	t with speaker for solving his difficulties in a conducing atmosphere.			
-					
One s	emin	ar be arranged on the subjects related to 4 <sup>th</sup> semester. Or topics beyond			
curric	ulum	l.			
Each	stude	nt shall submit a report up to 10 pages and deliver the seminar.			
batch	size ·	- 2-3 students.			
Sourc	e of i	information – books, magazine, Journals, Website, surveys,	0.4		
Topic	s sug	gested for guidance-	04		
-1	C				
	i)	Clutches- Types, Principles, working, & applications.			
	ii)	High pressure boilers.			
	iii)	Heat exchangers-Types, working, applications.			
	iv)	Hydraulic turbines-Types, working, & applications.			
	v)	Hydraulic pumps -Types, working, & applications.			
	vi)	Sensors - Types, principle, & applications.			
	vii)	Super conductor technology - Types, principle, & applications.			
	viii)	Semi conductors Types, materials, & applications.			
	ix)	Industrial breaks- Types, construction, working, & applications.			

<ul> <li>Specific objectives: at the end of this chapter student will able to;</li> <li>1] Identify and select proper industry for observing new machines and Technologies</li> <li>2] To collect information about various aspects of industry like Plant layout, Production processes, Quality control, Inventory control etc.</li> <li>3] Observe the human resource, managers and workers their style of working, Discipline, work culture etc and reproduce in the form of report.</li> <li>Structured industrial visits be arranged and report of the same shall be submitted by each student to form a part of the term work.</li> <li>No of visits- At least one</li> <li>Scale of industry- medium scale unit, large scale unit.</li> <li>Group size- practical batch</li> <li>Report-not exceeding 7 to 10 pages.</li> <li>Purpose :</li> <li>&gt; To study the profile of industry</li> <li>&gt; To observe working in foundry, forging shop, press shop, heat treatment shop etc.</li> <li>&gt; To observe working in foundry, forging shop, press shop, heat treatment shop etc.</li> <li>&gt; To observe chip less manufacturing machines &amp; processes.</li> <li>&gt; To study process sheets , quality control charts &amp; production drawings, metallurgical testing laboratory</li> <li>&gt; To observe Tool room, standards room etc.</li> <li>Following types of industries may be visited in &amp; around the institute.</li> <li>i) Foundry</li> <li>ii) Sheet metal processing unit</li> <li>iv) Machine (Automobile component manufacturing unit.</li> <li>v) Fabrication unit/ powder metallurgy component manufacturing unit.</li> <li>v) Machine tool manufacturing unit.</li> <li>v) Machine tool manufactury guite.</li> <li>iii) Any processing industry like chemical, textile, sugar, agriculture, fertilizer industries.</li> <li>wiii) Auto workshop / four wheeler garage.</li> </ul>	4. Industrial Visits	
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1VI I TRUWSTAR SUBDIV DUMDING STATION	viii) Auto workshop / tour wheeler garage.	
x) Undre electric neuror nient	1x) City water supply pumping station	
x) Hydro electric power plant, xi) Wind mills Solar Park	x) Hydro electric power plant, xi) Wind mills Solar Dark	

5. Socially Relevant Activities	
<ul> <li>Specific objectives: at the end of this chapter student will able to;</li> <li>1] Develop awareness about recent trends in general industries</li> <li>2] Appreciate and value the activities for development of positive attitude in the area of Environmental protection, Sustainable Development and critical social issues.</li> <li>3] Gain knowledge through training or by completing modular courses of recent technology.</li> </ul>	
Conduct any one activity through active participation of students and write the report. Group of students- maximum 4 Report- Not more than 6 pages List of suggested activities- ( activities may be thought in terms of campus improvement) i) Awareness about carbon credit ii) Anticorruption movement iii) Awareness about cyber crimes. iv) Developing good citizens. v) Management of E- WASTE vi) Recycling of waste materials. vii) Accident prevention & enforcement of safely rules. viii) Awareness about pollution and pollution control. ix) Any other relevant activity may be performed)	04
<ul> <li>6. Mini Projects</li> <li>Students, in a group of 4, shall perform any one activity listed below.</li> <li>i) Model making out of card board paper ,wood ,thermocol, plastics, metal, clay etc <ul> <li>a) Any new idea/principle converted into model</li> <li>b) Mechanisms</li> <li>c) Jigs/fixtures</li> <li>d) Material handling device,etc.</li> </ul> </li> <li>ii) Toy making with simple operating mechanisms</li> <li>iii Layout of workshop/department/college</li> <li>iv) Experimental set up/testing of a parameter</li> <li>v) Display board indicating different type of machine components like bearing, fasteners, couplings, pipe fitting, valves, cams &amp; followers, exploded views of assemblies, type of welding equipment ,welding rods (drawings, photo graphs)</li> <li>vi) Any relevant project which will make students to collect information &amp; work with their own hands.</li> <li>Students shall arrange exhibition of all mini projects in the class/hall and present the task to the audience/ experts/examiners. The student shall submit a brief report (Max. 5 pages) of the mini project.</li> <li>Modular course:</li> <li>Modular courses in CAD</li> <li>ii) Meshing of solid model using any suitable software</li> <li>iii) Developing Unfold Sheet or Hyperblank by using Blanking Software</li> <li>iv) CAM Software</li> <li>v) Basics of PLC programming</li> <li>vi) Applications of mechatronics</li> </ul>	10

<ul> <li>viii) Modern packaging technology</li> <li>ix) Enterprise Resource Planning</li> <li>x) Bio-pneumatic Robots</li> <li>xi) Bio-mimicry</li> </ul>	
Total	32

Note:

The students who wish to undergo in plant training shall go through details regarding it in the syllabus of Professional Practices – III for fifth semester and complete the training in summer vacation at the end of fourth semester examination.

All such students will be assessed out of ten marks as per guidelines mentioned in the curriculum of professional practice III in the fifth semester

**Learning Resources:** 

1. Books:

Sr. No.	Author	Title	Publisher		
01	NRDC, Publication Bi	Invention Intelligence	National Research Development		
01	Monthly Journal	Journal	Corporation, GOI.		
02	DK Publishing	How things works	DK Publishing		
02	DKTuonsning	encyclopedia	DK I ublishing		
02	Trott	Innovation mgmt.& new	Pearson Education		
05	1100	product development			
04	EH McGrath SI	Basic Managerial Skills	рні		
	E.II. Weofaul, S.J.	for All – Ninth Edition	1111		
05	Apprenticeship Training Scheme:- Compiled By – BOAT (Western Region), Mumbai,				
05	Available on MSBTE Web Site.				

### 2. Web sites

www.engineeringforchange.org www.wikipedia.com www.slideshare.com www.teachertube.com

#### **Course Name : All Branches of Diploma in Engineering & Technology**

# Course Code : AE/CE/CH/CM/CO/CR/CS/CW/DE/EE/EP/IF/EJ/EN/ET/EV/EX/IC/IE/IS/

# ME/MU/PG/PT/PS/CD/CV/ED/EI/FE/IU/MH/MI/DC/TC/TX/FG

Industrial Training (Optional) after 4<sup>th</sup> semester examination.

Note:- Examination in Professional Practices of 5<sup>th</sup> Semester.

### **INDUSTRIAL TRAINING (OPTIONAL)**

#### Rational:-

There was a common suggestion from the industry as well as other stakeholders that curriculum of Engineering and Technology courses should have Industrial training as part of the curriculum. When this issue of industrial training was discussed it was found that it will be difficult to make industrial training compulsory for all students of all courses as it will be difficult to find placement for all the students. It is therefore now proposed that this training can be included in the curriculum as optional training for student who is willing to undertake such training on their own. The institutes will help them in getting placement or also providing them requisite documents which the student may need to get the placement.

Details:- Student can undergo training in related industries as guided by subject teachers / HOD.

- The training will be for four weeks duration in the summer vacation after the fourth semester examination is over.
- The student undergoing such training will have to submit a report of the training duly certified by the competent authority from the industry clearly indicating the achievements of the student during training. This submission is to be made after joining the institute for Fifth semester.
- The student completing this training will have to deliver a seminar on the training activities based on the report in the subject Professional Practices at Fifth Semester.
- The student undergoing this training will be exempted from attending activities under Professional Practices at Fifth semester except the seminar.
- The students who will not undergo such training will have to attend Professional Practices Classes/activities of fifth semester and will have to complete the tasks given during the semester under this head.
- There work will be evaluated on their submissions as per requirement and will be given marks out of 50. Or student may have to give seminar on training in Industry he attended.
- Institute shall encourage and guide students for Industry training.
- Evaluation:- Report of Training attended and delivery of seminar and actual experience in Industry will be evaluated in fifth semester under Profession Practices-III and marks will be given accordingly out of 50.